KING PROMOTION

KORLOY Indexable New Generation

VALID from September to October, 2017

Universal tool, a convenient all-purpose
KORLOY

KORLOY

KING Product Series

KING SERIES

KING-TURN

- NC3215/NC3225
- NC6205/NC6215
- NC5330
- NC9115/NC9125/NC9135
- PC8105/PC8110/PC8115
- CN1500/CN2500, CC1500/CC2500

KING-GROOVE

- KGT Series
- KGT Blade

KING-MILL

- Alpha Mill
- Rich Mill
- Future Mill
- HRMDouble
- HFM

KING-DRILL

- KING-DRILL
- KED
- TPDB

KING-SOLID

- I $^{+}$ Endmill
- A^{+} Endmill
- S^{+} Endmill
- R^{+} Endmill
- Z^{+} Endmill

KING TURN

SPECIAL OFFERS

KING TURN

Inventory Item Only!

INSERT

2017 Sep. **30 +10** BUY 30 INSERTS GET 10 FREE

2017 Oct. **40 +10** BUY 40 INSERTS GET 10 FREE

KING-TURN Promotion

- NC3215/NC3225
- NC6205/NC6215
- NC5330
- NC9115/NC9125/NC9125
- PC8105/PC8110/PC8115
- CN1500/CN2500, CC1500/CC2500

Powerful

NC3215 / NC3225

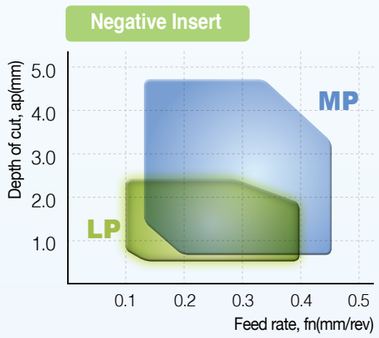
Turning Insert for Machining Automobile Components

- **NC3215**
  → For high speed and continuous cutting
- **NC3225**
  → For general and high feed cutting

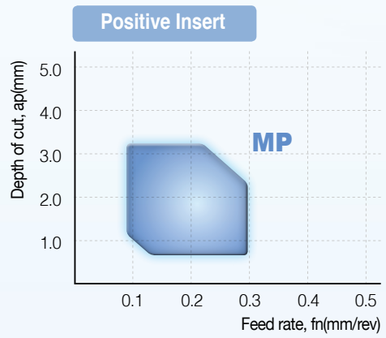
- High performance CVD coated turning insert for machining forged steel and bearing steel
- Increased productivity with stable chip control in various machining
- Reduced cutting force brings stable tool life at high speed and high feed

Chip Breaker Lineup

Negative Insert



Positive Insert

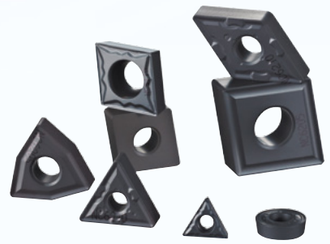


MP Chip Breaker
(For medium cutting)

LP Chip Breaker
(For medium cutting to finishing)

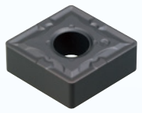
NC6205 / NC6215

Turning Insert for Machining Cast Iron



NC6205

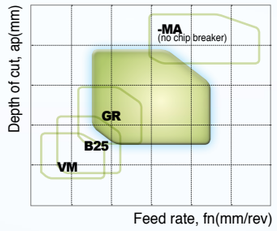
- K-power coating on a high hardness substrate
- Superior performance in continuous and high speed machining of gray cast iron and ductile cast iron



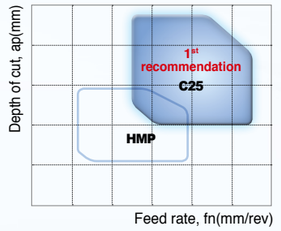
VK Chip Breaker
(For roughing to medium cutting)

Chip Breaker Lineup

Negative Insert



Positive Insert



NC6215

- Superb flaking resistance at high speed
- Outstanding performance at high speed
- Excellent durability

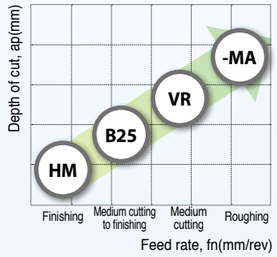
HM Chip Breaker
(For finishing and continuous cutting)

B25 Chip Breaker
(For medium cutting to finishing)

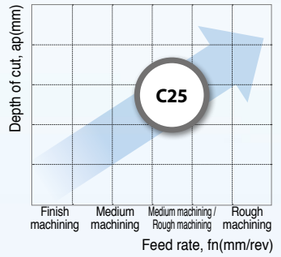
VR Chip Breaker
(For roughing)

Chip Breaker Lineup

Negative Insert



Positive Insert



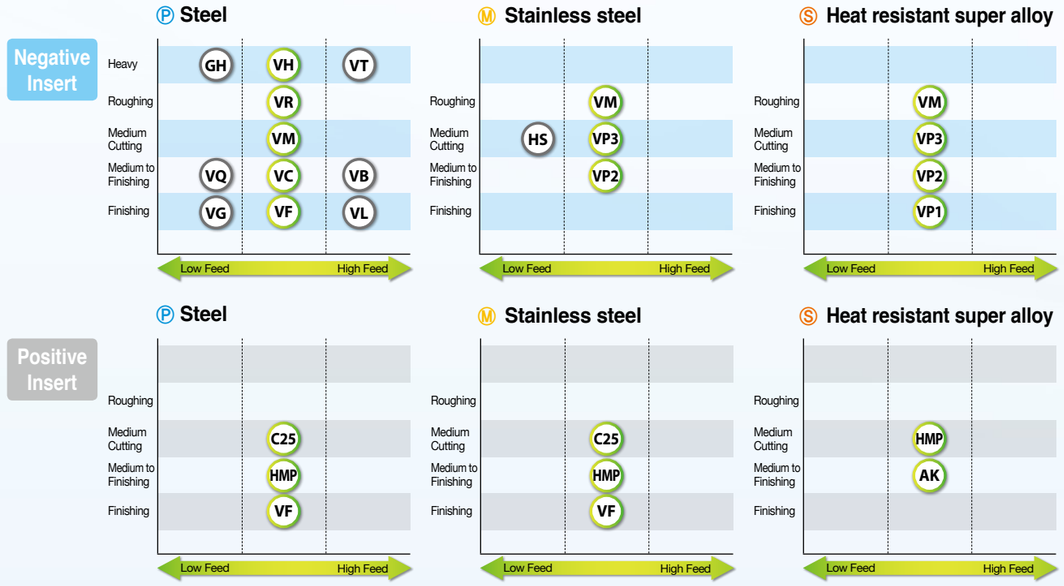
NC5330

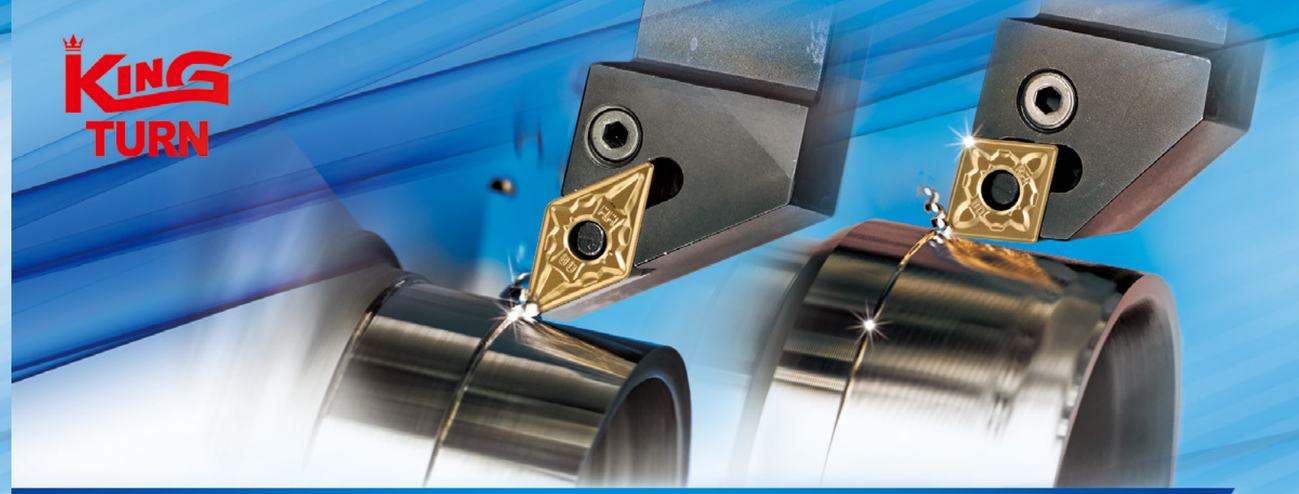
Highly Efficient Universal Grade

- **NC5330**
  → For high speed and continuous cutting

- Toughened substrate improves resistance to chipping built-up edge
- Universal grade for steel, stainless, cast iron and heat resistant super alloy

Chip Breaker Lineup





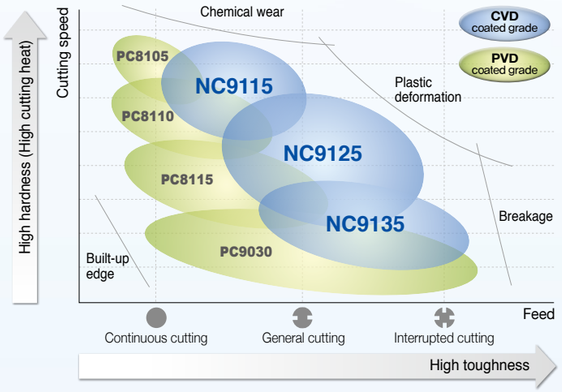
NC9115/NC9125/NC9135

CVD coated Turning Inserts for Stainless Steel

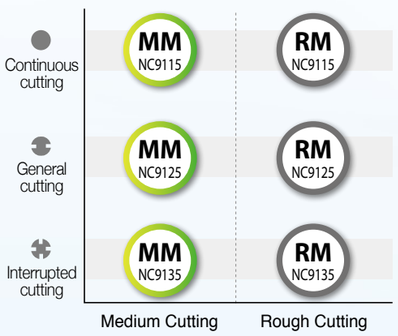
- **NC9115**
  → For high speed and continuous cutting
- **NC9125**
  → For medium to low speed and general cutting
- **NC9135**
  → For low speed and interrupted cutting

- Extended tool life at high speeds, feeds, and depths of cut
- A wide grade lineup for most workpiece sizes and types, including heavy interruption
- Solutions for most common issues in stainless steel machining; built-up edge, notch wear, plastic deformation, and burr creation

Grade Lineup



Chip Breaker Lineup



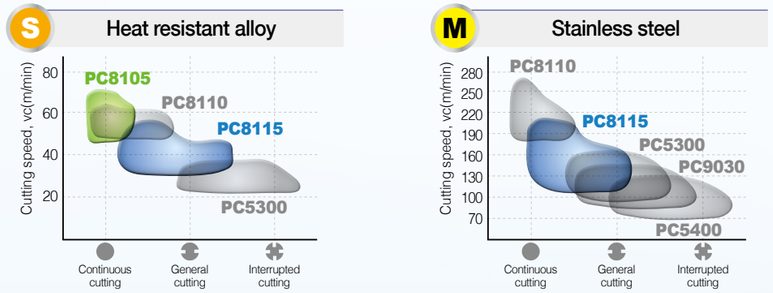
PC8105/PC8110/PC8115

Insert Series for Turning Application of Hard-to-cut Materials

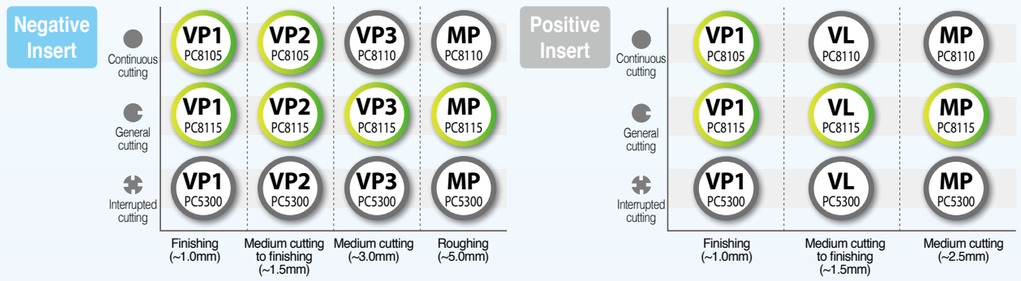
- **PC8100 Series - VP1**
  → For finish and continuous cutting
- **PC8110 Series - VP2**
  → For medium to finish cutting
- **PC8115 Series - VP3**
  → For medium cutting

- PC8100 Series - Exclusive grades for turning application of heat resistant alloy and stainless steel
- VP Series Chip Breaker - Higher productivity and stable machining due to excellent chip evacuation at high temperature

Grade Lineup



Chip Breaker Lineup



CN1500/CN2500, CC1500/CC2500

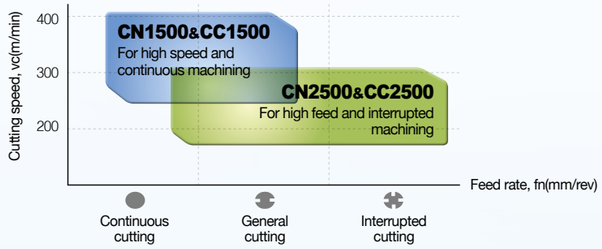
Cermet Solution for High Speed Steel Turning

CN1500/CN2500 CC1500/CC2500

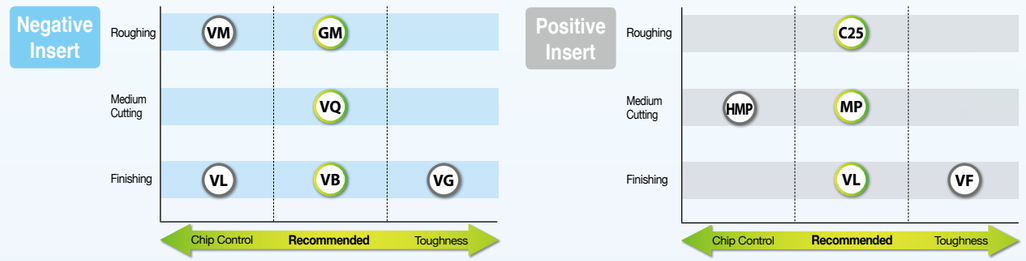
- **CN1500 & CC1500**
  → For high speed and continuous cutting
- **CN2500 & CC2500**
  → For high feed and interrupted cutting

- The next generaion cermet with higher wear and chipping resistance in high speed machining
- Equalized substrate improves chipping resistance and thermal crack resistance
- First-class cutting edge geometries increase surface roughness

Grade Lineup



Chip Breaker Lineup



KING GROOVE

SPECIAL OFFERS

KING-GROOVE Promotion

- KGT Series
- KGT Blade

Powerful

KING GROOVE

INSERT — *Inventory Item Only!*

2017 Sep.	30 +10	BUY 30 INSERTS GET 10 FREE
2017 Oct.	40 +10	BUY 40 INSERTS GET 10 FREE

HOLDER — *Inventory Item Only!*

2017 Sep.	2+1	BUY 2 HOLDER GET 1 FREE
2017 Oct.	3+1	BUY 3 HOLDERS GET 1 FREE

KGT Series

Multi-functional Machining with Strong Clamping System

- KGT holders provide a total tooling solution with a wide selection for external / internal diameter
- KGT chip breakers are ready for various workpieces and a wide application area with its characteristics of excellent chip evacuation for quality surface finish and high precision

Features

- Strong clamping ➜ Higher Stability
- Self-centering ➜ Higher accuracy
- Anti-chattering design ➜ Fine surface finish

Top side(Insert)

Clamping area

Clamping area

KGT Lineup

	Application				
	Parting	Grooving	Turning	Copying	Special
medium and large, interrupted cutting	Rough Parting	Rough Grooving	Turning-Multi Grooving	Copying	Blank
small, continuous cutting	Light Parting	Light Grooving	T(KGMI) Internal Grooving		

- ▶ Lead angle applied to LP & RP chip breakers - only for parting off
- ▶ B chip breaker can be customized (contact required in advance)

Inserts

For external machining

KGMN-L | KGMN-R | KGMN-T | KRMN-C | KGGN-B

For external machining

KGMN-T | KRMN-C

For face grooving

KGMN-T

For parting off

KGMR-RP | KGMR-LP

For aluminum machining

KGGN-A | KRGN-A

Tool Holders

–For external machining–

KGEUR/L
*Inserts: KRMN

KGEHR/L
*Inserts: KGMN,KRMN,KGGN

–For internal machining–

KGIUR/L
*Inserts: KRMN

KGIVR/L
*Inserts: KGMI, KRMN

–For face grooving–

KGEVR/L
*Inserts: KGGN, KGMN, KRMN

KGFHR/L
*Inserts: KGMN, KRMN

–For parting off–

KGFVR/L
*Inserts: KGMN, KRMN

KGEUR/L
*Inserts: KGMR

KGT Blade

KGT Blade for Parting off

- Parting application with the use of existing KGT inserts
- Economical machining with a double sided insert
- Specially designed slot for strong and stable clamping
- Easy change of insert with the use of exclusive wrench

Features

- **Easy change of insert**
  → With the use of exclusive wrench
- **Wide clamping area**
  → Better stability
- **Specially designed slot**
  → Strong clamping and durability

KGT Lineup

	Application				
	Parting	Grooving	Turning	Copying	Special
medium and large, interrupted cutting	Rough Parting	Rough Grooving	Turning-Multi Grooving	Copying	Blank
small, continuous cutting	Light Parting	Light Grooving	T(KGMI) Internal Grooving		

- Lead angle applied to LP & RP chip breakers - only for parting off
- B chip breaker can be customized (contact required in advance)

Inserts

For external machining

KGMN-L | KGMN-R | KGMN-T | KRMN-C

For external machining

KGMN-T | KRMN-C

For face grooving

KGMN-T

For parting off

KGMR-RP | KGMR-LP | KGGN-R

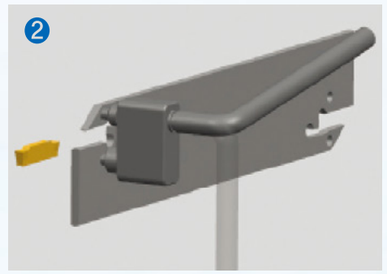
Tool Holders

–For parting off–

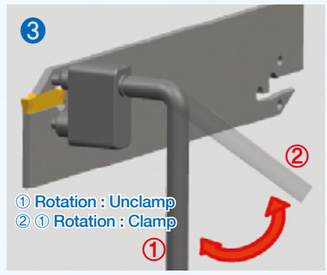
KGTB

How to Clamp a KGT Insert

① Insert the pin of wrench into the hole of blade.



② Clamp the insert on its seat after turning the handle to 45˚~160˚ for loosening the seat.



③ Finish clamp by removing the wrench after moving it back to its original state.

KING MILL

SPECIAL OFFERS

KING MILL

Powerful

INSERT PROMOTION

Inventory Item Only!

SPECIAL OFFERS! GET TEN FREE (SAME ITEM)

30+10
BUY 30 INSERTS
GET 10 FREE
September 2017

40+10
BUY 40 INSERTS
GET 10 FREE
October 2017

CUTTER PROMOTION

Inventory Item Only!

SPECIAL OFFERS! GET ONE FREE (SAME ITEM)

2+1
BUY 2 CUTTER
GET 1 FREE
September 2017

3+1
BUY 3 CUTTERS
GET 1 FREE
October 2017

KING-MILL Product Promotion

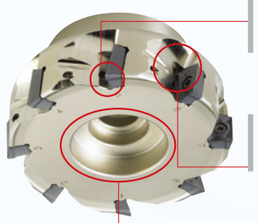
Alpha Mill / Rich Mill / Future Mill / HRMDouble / HFM

KING MILL

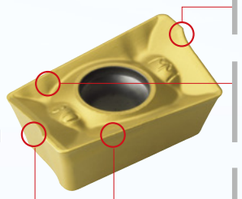
Alpha Mill

High Performance Shoulder Milling and Low Cutting Forces

- True perpendicular shouldering
- Multi-operational cutter for most applications (deeper shoulder milling, plunge milling, linear ramping, etc.)
- Robust body and optimized cutting edge design for reduced cutting resistance at high depths of cut



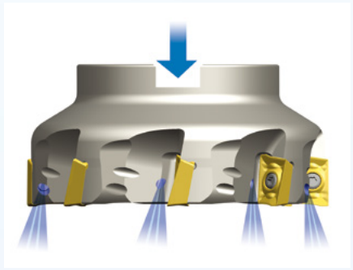
- **Through coolant system**
  → Better chip evacuation
  → Longer tool life with less heat
- **Wide chip pocket**
  → Screw on system for better chip control
- **Usable with both socket and mounting bolt (bigger than Ø80mm)**
- **Lighter weight due to bigger inside diameter**
  → More convenient, more versatile



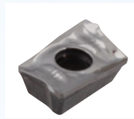
- **Concave shape**
  → Minimum interference for better chip control
- **Chip breaker**
  → High angle of inclination, increased hardness, and enlarged chip pocket with convex and concave shapes
- **Main cutting edge**
  → High rake angle
  → Decreasing cutting resistance
  → Sharp cutting edge
- **The side**
  → All positive shaped sides to minimize interference

Internal coolant system

Exclusive coolant bolt was adapted to get better chip evacuation and more powerful cooling. To get optimal chip evacuation, the direction of coolant injection has been designed to reach each cutting edge directly.
But a through coolant arbor is necessary.



Inserts



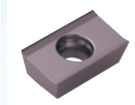
APMT-MA

APMT-MF

APMT-ML

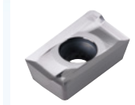
APMT-MM

APKT



APKT-MA

APKT-MA2



APKT-MA3

APKT-MF

APKT-MM

APKT-MM

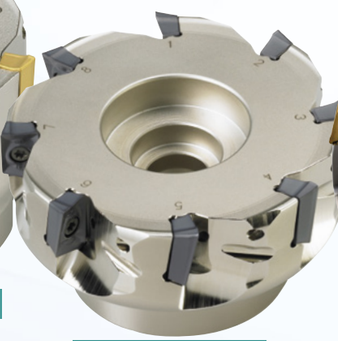
APXT-MA

APXT-MR

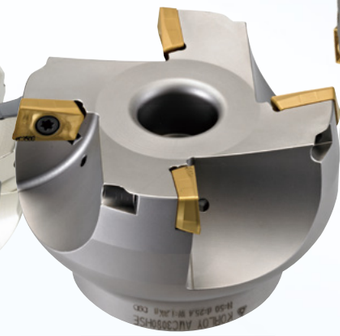
Cutters

Cutter Type

AMC(M)-S
1000S/1500S/2000S
*Inserts: APMT



AMC(M)-S
3000S/3000S-K/4000S
*Inserts: APMT, APKT, APFT



AMC(M)-SE
1000SE/1500SE/2000SE
*Inserts: APMT

AMC(M)-M
2000M/3000M/4000M
*Inserts: APMT

Shank Type

AMS-S
1000S/1500S/2000S
3000S/3000S-K/4000S
*Inserts: APMT

AMS-SE
1000SE/2000SE
3000SE/
*Inserts: APMT

AMS-M
1000M/1500M/2000M
4000M
*Inserts: APMT

AMS-MH
1000MH/1500MH
2000MH/3000MH
*Inserts: APMT, APKT, APXT

Rich Mill

Economical and Efficient Mill with Doubled Sided Inserts

- Rich Mill series is one of the innovations that provide more available cutting edges with double sided inserts and longer tool life for our customers
- The unique geometry and special cutting edge guarantee low cutting loads and long tool life
- Rich Mill series has a wide application range from steel and stainless steel to cast iron and aluminum
- Applying negative inserts makes it even stronger and provides longer tool life
- Rich Mill series has both screw on clamping system and latch clamping system

Rich Mill Series


RM(H)8A


RM(H)8E


RM(H)8Q


RM4PC(M)


RM4PF(H)CB

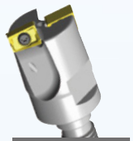

RM4PF(H)CP


RM4PS


RM4PM

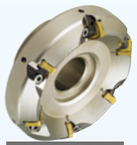

RM4ZC(M)


RM4ZS


RM4ZM


RM3P


RM16AC


RMT8A


RMT8E

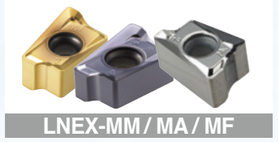

RMT8Q

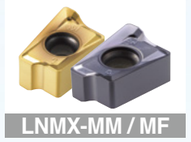
Inserts

RM3

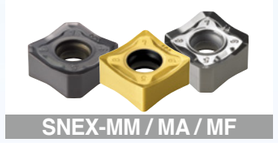

XNKT-MM

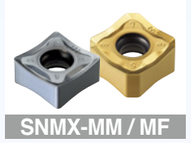
RM4


LNEX-MM / MA / MF


LNMX-MM / MF

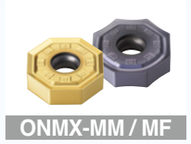
RM8

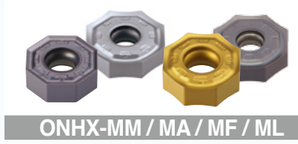

SNEX-MM / MA / MF


SNMX-MM / MF


SNCF-MM / MF

RM16


ONMX-MM / MF


ONHX-MM / MA / MF / ML


ONHX-W

Cutters


RM3PC(M)
4000
*Inserts: XNKT


RM4PC(M)
3000/4000
*Inserts: LNEX, LNMX


RM4ZC(M)
3000/4000
*Inserts: LNEX, LNMX


RM3PS
3000
*Inserts: XNKT


RM4PS
3000/4000
*Inserts: LNEX, LNMX


RM4ZS
3000
*Inserts: LNEX, LNMX


RM8 AC/EC/QC(M)
4000/5000
*Inserts: SNEX, SNMX


RMH8 AC/EC/QC(M)
4000/5000
*Inserts: XNKT


RMT8 A/E/Q(M)
4000/5000
*Inserts: LNEX, LNMX


RM16AC(M)
6000/8000
*Inserts: ONHX, ONMX

Future Mill

Future Mill Series for Mold Making

- Wide and curved clamping area and flat anti-rotating area prevent rotation and damp vibration to provide stable machining and increase productivity
- A wide line up of grades and chip breakers for all machining
- FMR P-positive : P-positive relief angle(11°) exhibits higher rigidity and excellent machining for high hardness mold steel and heat-resistant alloy

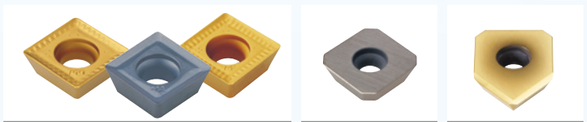
Inserts

FMR P-positive

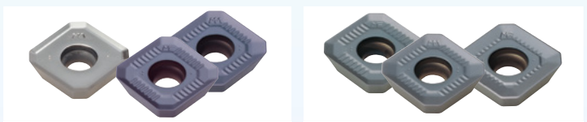
RPMT-MM / MF | RPMW | RPCT-MA

FMR

RDCT-MA | RDKT-MM / MF | RDHW-E/F/S | SDET-MM / MA / MF



SDXT-MM / MA / MF | SEEW | SEEW-W



SEET-MM / MA / MF | SEXT-MM / MR / MF

Cutters

– FMR P-positive –

FMRC(M)
3000/4000
*Inserts: RPMT, RPMW, RPCT

FMRC(M)
5000/6000
*Inserts: RPMT, RPMW, RPCT

FMRS
2500/3000/4000
*Inserts: RPMT, RPMW, RPCT

FMRS
5000/6000
*Inserts: RPMT, RPMW, RPCT

– FMR –

Cutter Type

FMRC(M)
3000
*Inserts: RDKT, RDCT

FMRC(M)
4000
*Inserts: RDKT, RDCT

FMRC(M)
5000
*Inserts: RDHW, RDKT

FMRC(M)
6000
*Inserts: RDHW, RDKT

FMAC(M)
3000/4000
*Inserts: SEET, SEXT, SEEW

FMAC(M)-A
3000A/4000A
*Inserts: SEET, SEXT, SEEW

FMPC(M)
3000/4000
*Inserts: SDET, SDXT

FMPC(M)
3000A/4000A
*Inserts: SDET, SDXT

Shank Type

FMAS
3000/4000
*Inserts: SEET. SEXT, SEEW

FMPS
3000/4000
*Inserts: SDET, SDXT

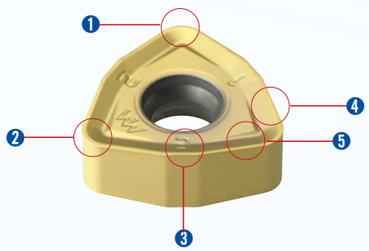
FMRS
1000/1500/2000/2500/3000/4000/5000/6000
*Inserts: RDHW, RDKW, RDKT, RDCT

HRMDouble

More Economical due to the Use of 6 Cutting Edges

- High rake angle cutting edge and chip breaker reduces cutting load
- Negative geometry has been designed for rigidity of cutting edge and double sided function
- Simple screw on system and stable support offers stronger clamping force
- The HRMD insert with symmetrical cutting edge is applicable for both R and L type machining

Insert Features



❶ Nose-R
· Round geometric insert edge suited for high feed rate machining

❷ Clamping surface
· Designed for stable clamping
· Designed to prevent chip friction

❸ Minor cutting edge
· Symmetrical insert design for R/L type tool

❹ Chip breaker
· Reduction of cutting load due to high rake angle

❺ Major cutting edge
· Symmetrical design insert for R/L type tool
· Superior cutting performance due to high rake angle cutting edge

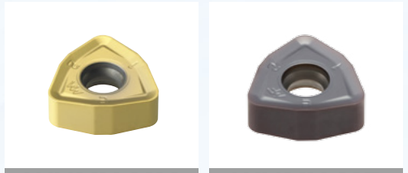
Cutter Features

❶ Inner coolant system
· Improvement of chip control and evacuation
· Longer tool life due to reduced cutting temperature

❷ Simple screw on system
· Wide chip pocket for better chip evacuation
· Convenient and strong clamping system

❸ 3-surface constrained system
· Stable clamping system against different cutting resistances in various machining applications

Inserts



WNMX-MM | WNMX-MF

Cutters

Cutter Type

HRMDCM 09
*Inserts: WNMX

HRMDCM 13
*Inserts: WNMX

HRMDCM 16
*Inserts: WNMX

Shank Type

HRMDS 06
*Inserts: WNMX

HRMDS 09
*Inserts: WNMX

HRMDS 13
*Inserts: WNMX

HFM

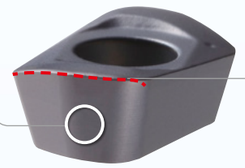
Small Diameter Machining High Feed Tool

- Apply helix cutting edge on insert, low cutting load and reinforce toughness on corner
- Increased rigidity with double relief angle (11, 13), prevent interference with high feed
- To apply the negative axial rake angle when set up the holder, increased chipping resistance
- Tool life is increased with suitable C/B and grade for every material

Insert Features

Relief angle

· 11, 13 double relief angle increase rigidity and prevent interference



Major cutting edge

· Apply helix cutting edge
  - Improved sharpness of principle edge
  - Improved toughness of corner edge

Cutter Features

Holder Setup

· To set up the negative axial rake angle, increased chipping resistance

No. of tooth

· Increased Tool life with increased flutes
· HRM(D) Ø20 (2 flutes) → HFM Ø20 (5 flutes)

Inserts

LPMT-MF | LPMW | LPEW

Cutters

Modular Type

HFMM1010HR | HFMM1013HR | HFMM1025HR

Shank Type

HFMS1010HR | HFMS1020HR

SPECIAL OFFERS

KING DRILL

Powerful

INSERT PROMOTION

Inventory Item Only!

SPECIAL OFFERS! GET FREE INSERTS (SAME ITEM)

KING DRILL

30+10
BUY 30 INSERTS
GET 10 FREE
September 2017

40+10
BUY 40 INSERTS
GET 10 FREE
October 2017

TPDB

3+1
BUY 3 INSERTS
GET 1 FREE
September 2017

4+1
BUY 4 INSERTS
GET 1 FREE
October 2017

DRILL PROMOTION

Inventory Item Only!

SPECIAL OFFERS! GET FREE INSERTS (SAME ITEM)

2+1
BUY 2 DRILLS
GET 1 FREE
September 2017

3+1
BUY 3 DRILLS
GET 1 FREE
October 2017

KING-DRILL Product Promotion

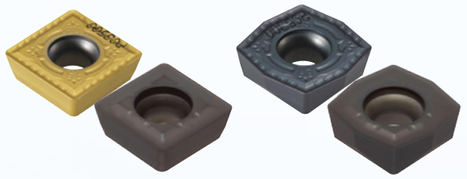
KING DRILL / KED / TPDB

KING DRILL

High Speed and High Efficiency Indexable Drill

- Excellent chip control and surface finish due to optimized insert geometries
- The balance between cutting edges and grades largely improves stability of tool life
- Designed to be able to make holes deeper, up to five times the drill diameter(5D)

Insert Features



Peripheral

Central

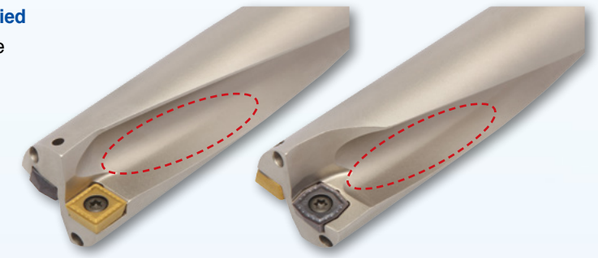
Optimized design of inserts for maximum drilling efficiency

- Excellent cutting performance and chip control due to the optimized geometry and chip breaker of both inserts : central and peripheral
- A set of differently shaped central and peripheral inserts optimize the insert locations in order to maximize cutting tool life

Drill Features

Optimized flute system-two coolant holes applied

- The optimized shape of the flute increases the rigidity of the drill body and improves chip evacuation



Inserts

Peripheral

SPMT-PD | SPMT-LD | SPET-ND

Central Insert

XOMT-PD | XOMT-LD | XOMT-ND

Cutters

– KING DRILL –

KING DRILL K2D *Inserts: SPMT, XOMT

KING DRILL K3D *Inserts: SPMT, XOMT

KING DRILL K4D *Inserts: SPMT, XOMT

KING DRILL K5D *Inserts: SPMT, XOMT

– For through coolant system with a lathe –

KING DRILL HP K2DHP *Inserts: SPMT, XOMT

KING DRILL HP K3DHP *Inserts: SPMT, XOMT

KING DRILL HP K4DHP *Inserts: SPMT, XOMT

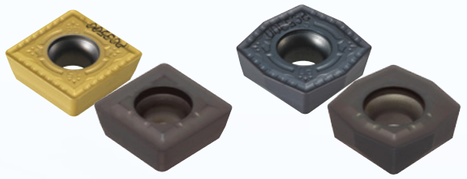
KING DRILL HP K5DHP *Inserts: SPMT, XOMT

KED

Economical and High Efficiency Indexable Drill

- Excellent chip control for small diameters (Ø13~Ø23.5) due to optimized chip flute design
- Smooth chip evacuation and improved surface finish due to wider chip pockets in medium to large diameter (Ø24~Ø60) drilling

Insert Features



Peripheral

Central

Optimized design of inserts for maximum drilling efficiency

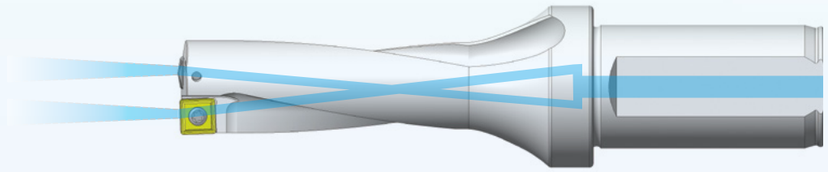
- Excellent cutting performance and chip control due to the optimized geometry and chip breaker of both inserts : central and peripheral
- A set of differently shaped central and peripheral inserts optimize the insert locations in order to maximize cutting tool life

Drill Features

Optimized flute system - 2 coolant holes applied

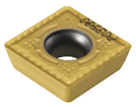
- For small diameters (Ø13~Ø23.5) excellent chip control due to the cutting fluid system and chip flute
- For medium to large diameters (Ø24~Ø60) excellent surface finish due to widened chip pockets even in deep drilling

Optimized flute system - 2 coolant holes applied

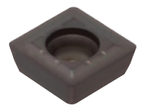


Inserts

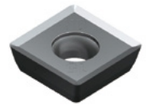
Peripheral



SPMT-PD

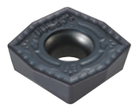


SPMT-LD

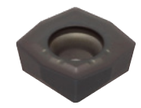


SPET-ND

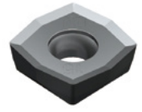
Central Insert



XOMT-PD



XOMT-LD



XOMT-ND

Cutters

KED DRILL-2D

*Inserts: SPMT/SPET, XOMT/XOET

KED DRILL-3D

*Inserts: SPMT/SPET, XOMT/XOET

KED DRILL-4D

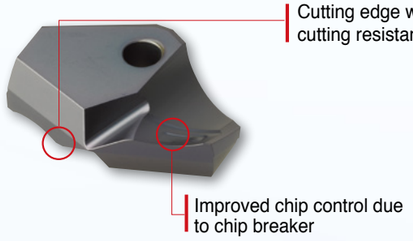
*Inserts: SPMT/SPET, XOMT/XOET

TPDB

Top Solid Piercing Drill Blade

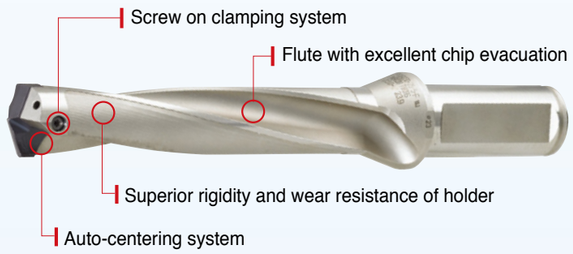
- High precision ground insert and auto-centering
- Screw on clamping system for an easy and quick insert change
- Reduced surface roughness and extended tool life due to low cutting force, excellent chip control, ultra fine substrate and advanced coating technology

Insert Features



• Sharp cutting edge
- Improving chip evacuation, lowering cutting load, improving tool life with its ultra-fine substrate and exclusive coating layer

Drill Features



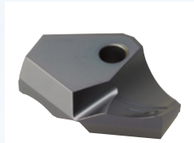
• High precision clamping system
- High precision grinding and superior clamping precision with auto-centering system

• Screw on clamping system
- Easy clamping system for TPDB inserts

• Holder with excellent durability
- Holder with high rigidity and superb wear resistance due to special surface treatment

Inserts

TPD



TPD100B~200B

Cutters

TPDB	TPDB	TPDB
3D	5D	8D
*Inserts: TPD	*Inserts: TPD	*Inserts: TPD

How to Clamp a TPDB Insert

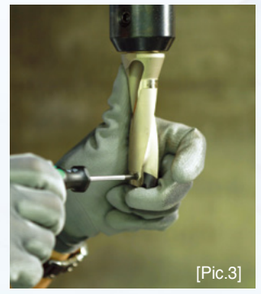
Clamping an Insert on a Holder


[Pic.1]

- Put an insert in the holder
- As the **Pic.1**, clamp the insert while pushing it to the V shaped groove of the holder
- Screw the insert

Changing an Insert on the Machine


[Pic.2]


[Pic.3]

- Separate the insert from the holder
- As shown in **Pic.2**, clean the insert seat
- Place the insert into the mounting seat
- As shown in **Pic.3**, clamp the insert while pushing it to the V shaped groove of the holder

KING SOLID

SPECIAL OFFERS

KING-SOLID Promotion

- I+ Endmill
- A+ Endmill
- S+ Endmill
- R+ Endmill
- Z+ Endmill

Powerful

KING SOLID

Inventory Item Only!

ENDMILL

2017 Sep.	2 + 1	BUY 2 ENDMILLS GET 1 FREE
2017 Oct.	3 + 1	BUY 3 ENDMILLS GET 1 FREE

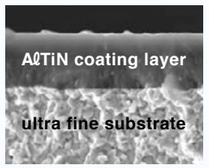
I+Endmill

Stable performance guaranteed for workpiece which is under 45 HRC

- Tough substrate & wear-resisting coating technology applied
- Wide application range in general use Stable performance guaranteed for workpiece which is under 45 HRC
- Saving cost by higher productivity

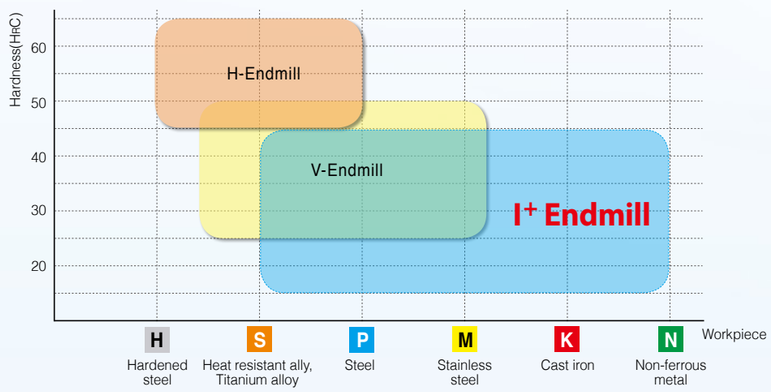
I+Endmill Lineup

- IPBE : I Plus Ball Endmill (Ø1~Ø20)
- IPFE : I Plus Flat Endmill (Ø1~Ø20)
- IPRE : I Plus Radius Endmill (Ø1~Ø12)



PC320

Application area



Endmill

2 IPFE2000 Standard Flat
4 IPFE4000 Standard Flat
2 IPLFE2000 Long Flat
4 IPLFE2000 Long Flat

2 IPBE2000 Standard Ball
4 IPBE4000 Standard Ball
2 IPLBE2000 Long Ball

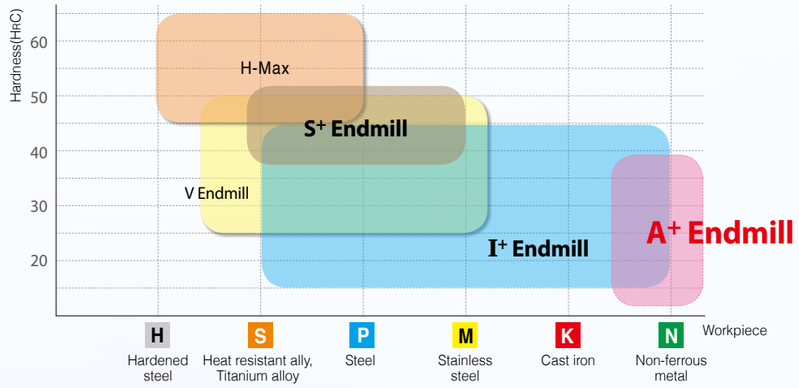
2 IPRE2000 Standard Radius
4 IPRE4000 Standard Radius
2 IPLRE2000 Long Radius
4 IPLRE4000 Long Radius

A+ Endmill

Endmill Series for Machining Aluminum Alloy

- Exclusive U shaped flute and buffed surface reduce built-up edge and improve chip evacuation.
- Double relief angle strengthens rigidity of cutting edge and thus increases productivity.
- Sharp cutting edge for both roughing and finishing.

Application area

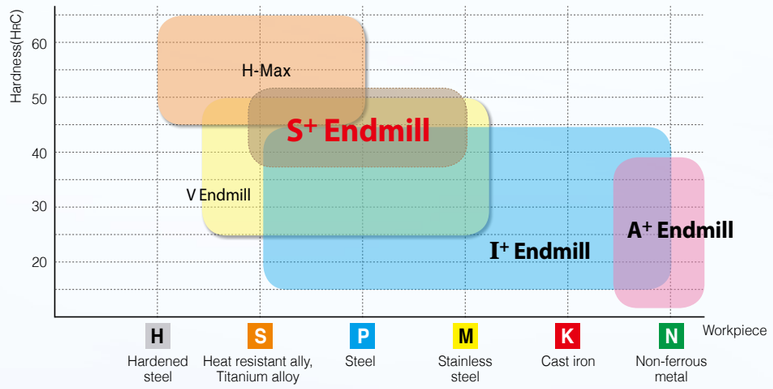


S+ Endmill

Endmill Series for Machining Stainless Steel

- Superior performance when machining stainless steel.
- Applicable to cutting alloy steel and hard-to-cut materials.
- High rake angle and curvilinear chip pockets improve chip evacuation.
- Multiple operations available-shouldering, slotting, ramping, etc.

Application area



R+ Endmill

High Efficient Roughing Endmill Series

- Cost-effective cutting edge design for rough cutting
- Lower cutting force for specifically designed corners as irregular ibdexing angle and irregualr helix angle.

Features

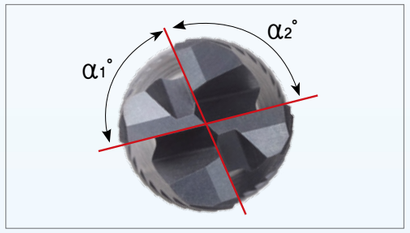
Soft cutting

- Serrated cutting edges
- 3 Combo R

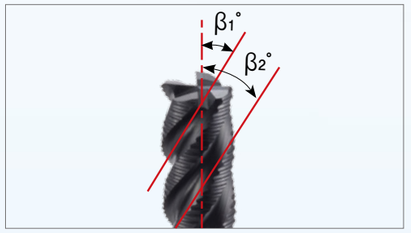
Lower cutting

- Ideal for medium and rough cutting
- Special edge design

High quality results



➔ **Irregular indexing angle to prevent chattering ($\alpha_1^\circ \neq \alpha_2^\circ$)**



➔ **Irregular helix angles to disperse cutting force ($\beta_1^\circ \neq \beta_2^\circ$)**

Endmill

4

EM09CA

Roughing Endmill with Finishing Capability

3

EM11CA

Roughing Endmill for Wave Form of Al

4

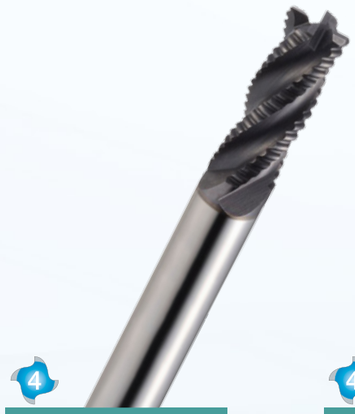
EM36CA

Long Type Roughing Endmill for Fine Pitches

4

EM37CA

Roughing Endmill for Fine Pitches



4

EM38CA

Standard Roughing Endmill

4

EM43CA

Standard Roughing Endmill for Fine Pitches

Z+ Endmill

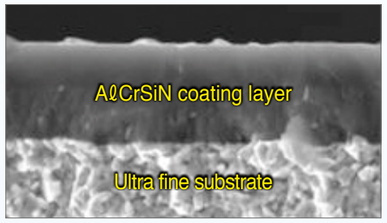
Highly Efficient and Economical Endmill Series for General Cutting

- Wide range of workpiece materials up to HRC47
- Wide application range from roughing to finishing
- Increased tool life thanks to a new substrate and advanced coating layers
- Prevented chipping and extended cutting time thanks to its optimized blade design

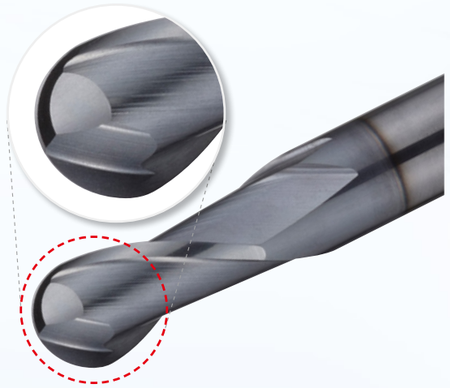
Features

Ultra fine substrate + High-tech coating layers

- Substrate with excellent wear resistance applied
- Coating lubrication making possible high temperature / high speed machining



[PC320U]

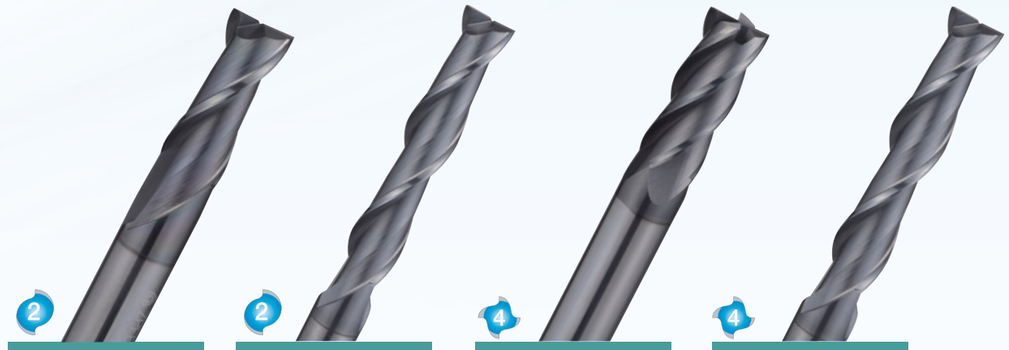


Exceptional cutting edge rigidity

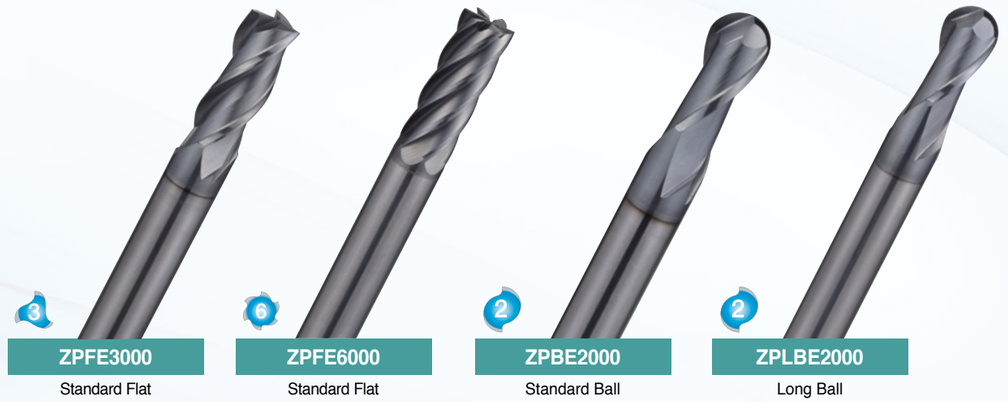
- Prevents chipping with its optimized blade design
- Enables machining stability for a long time

[Z+ Endmill] [Competitor]

Endmill



ZPFE2000	ZPS(L)FE2000	ZPFE4000	ZPS(L)FE4000
Standard Flat	Short Flat/Long Flat/ Long Flute	Standard Flat	Short Flat/Long Flat/ Long Flute

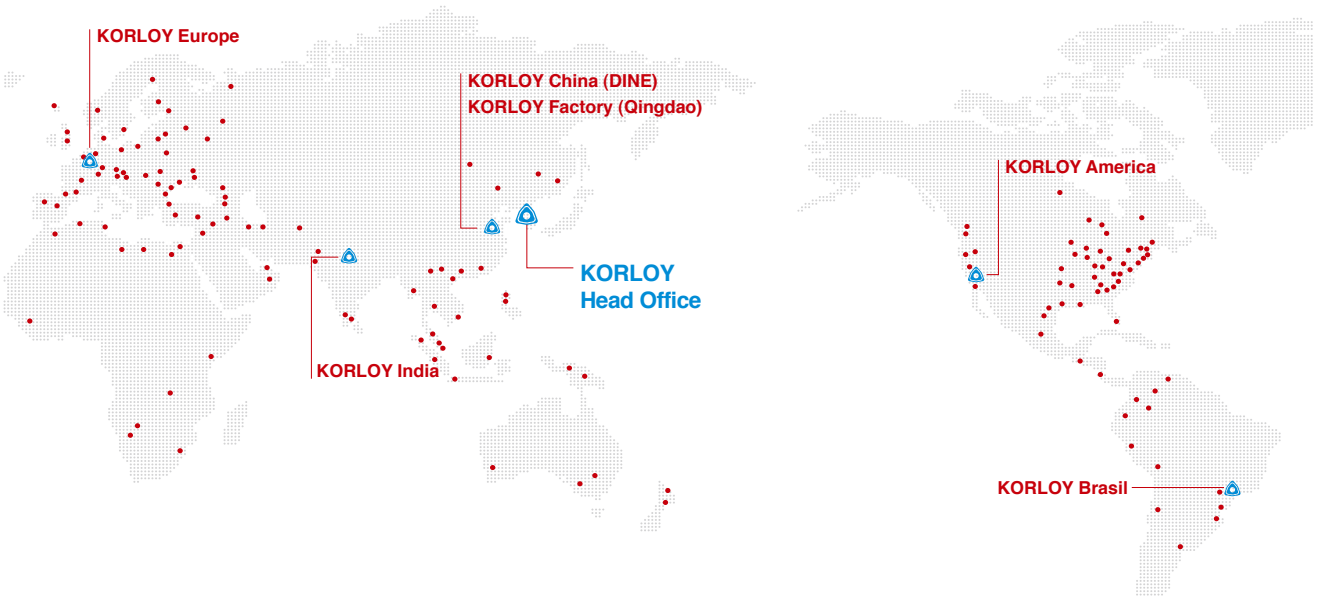


ZPFE3000	ZPFE6000	ZPBE2000	ZPLBE2000
Standard Flat	Standard Flat	Standard Ball	Long Ball

ZPBE4000	ZPRE2000	ZPLRE2000	ZPRE4000	ZPLRE4000
Standard Ball	Standard Radius	Long Radius	Standard Radius	Long Radius

KORLOY Global Network

We stand to be the Global Top Manufacturer. Korea's Best. World's Best



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